

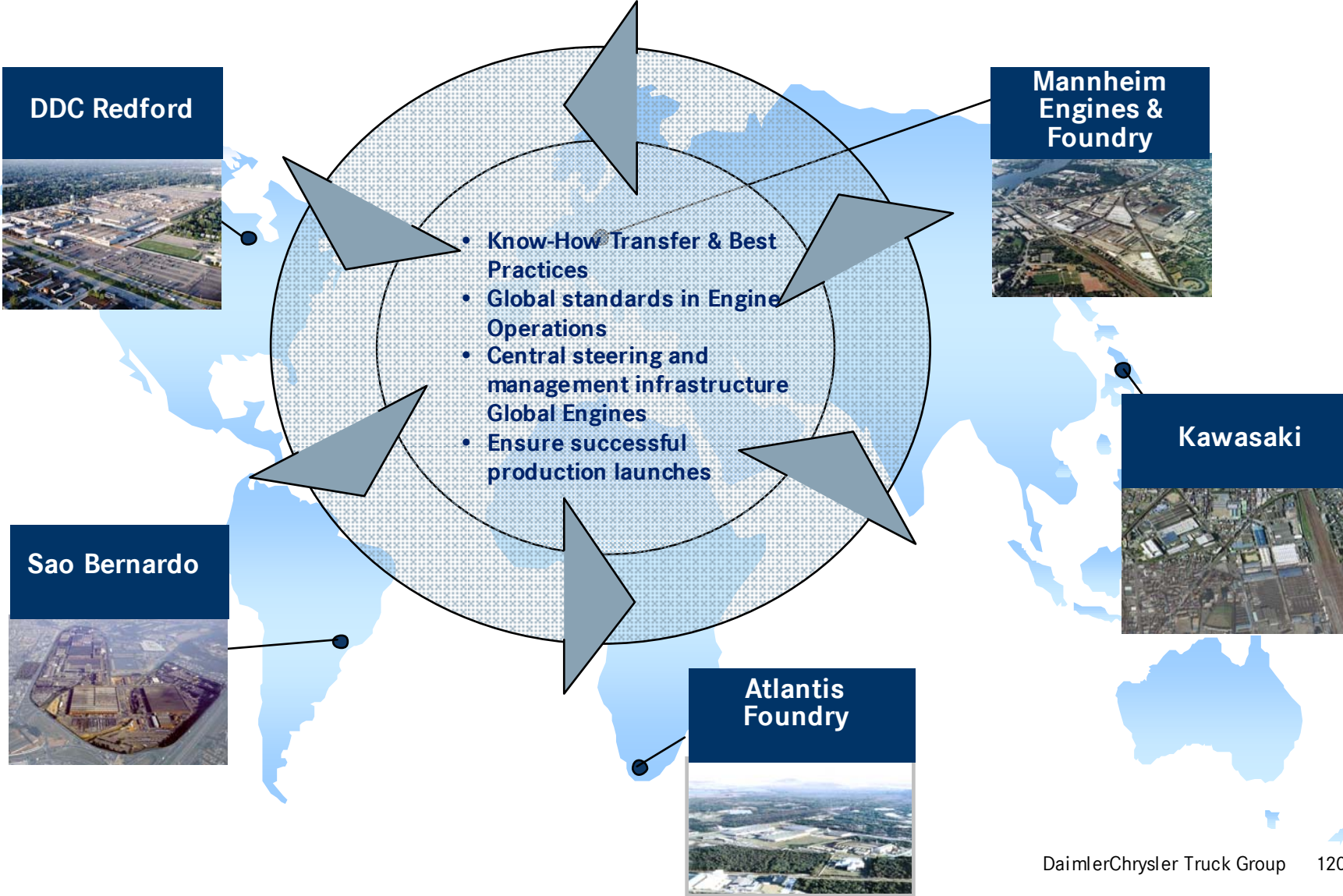
DAIMLERCHRYSLER



Truck Group Division Day 2006

Hermann Doppler, TGP/E
- Head of Operations Engines Trucks -
Mannheim, 17.11.2006

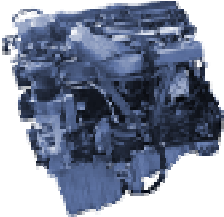
THE GLOBAL PRODUCTION NETWORK IS THE BASIS FOR CONTINUOUS IMPROVEMENT & OPERATIONAL EXCELLENCE



PLANT MANNHEIM ENGINES: OUR PRODUCTS – INNOVATIVE AND COMPETITIVE

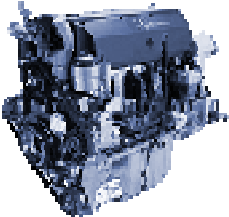


Light Duty



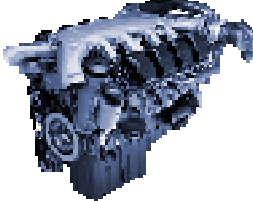
BR 600

Medium Duty



BR 900

Heavy Duty



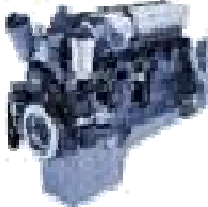
BR 500 / 457



Foundry

- Cylinder Heads
- Crankcases
- Rear axle housings
- flywheels

Reman



Remanufactured Engines

Production 2005: 422,000 engines and 111,000 tons of casted iron

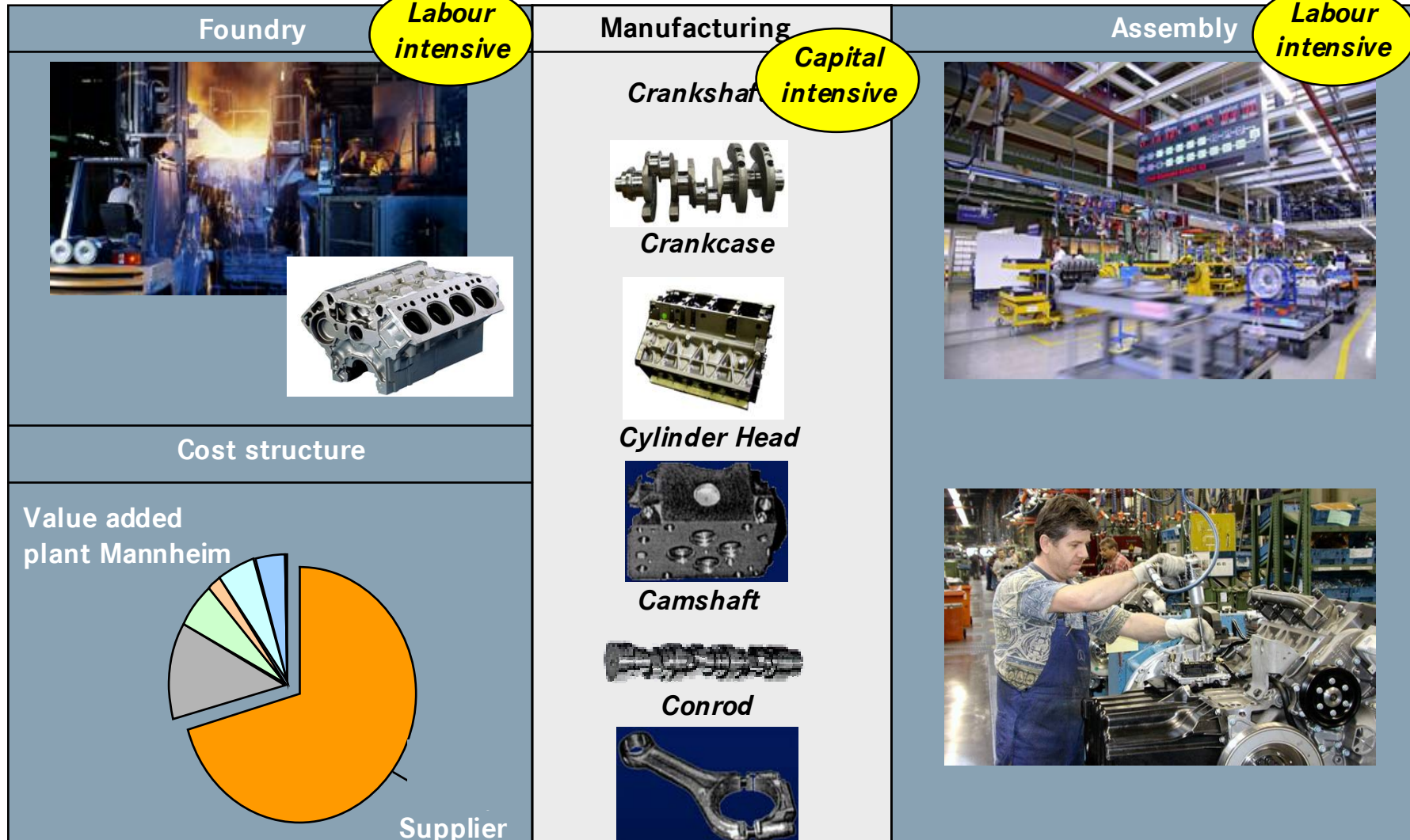


Residential area

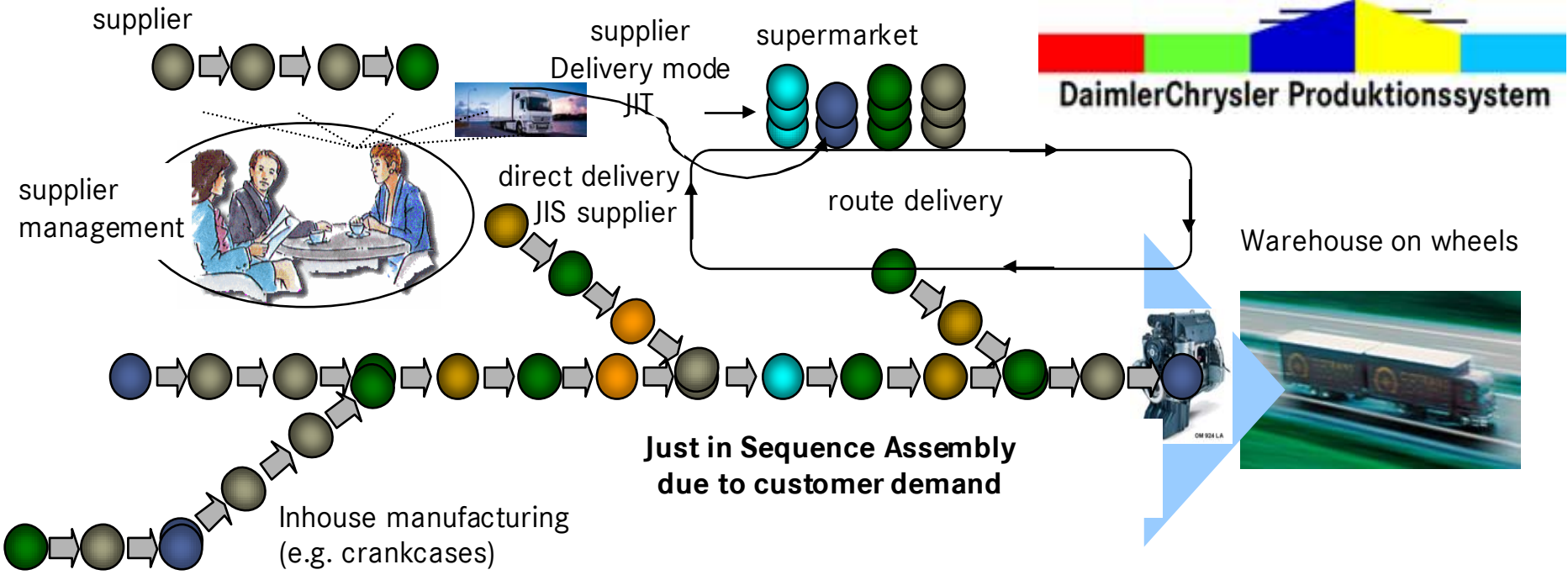
Residential area

Residential area

ENGINE PRODUCTION IN MANNHEIM – FROM RAW IRON TO THE COMPLETE ENGINE



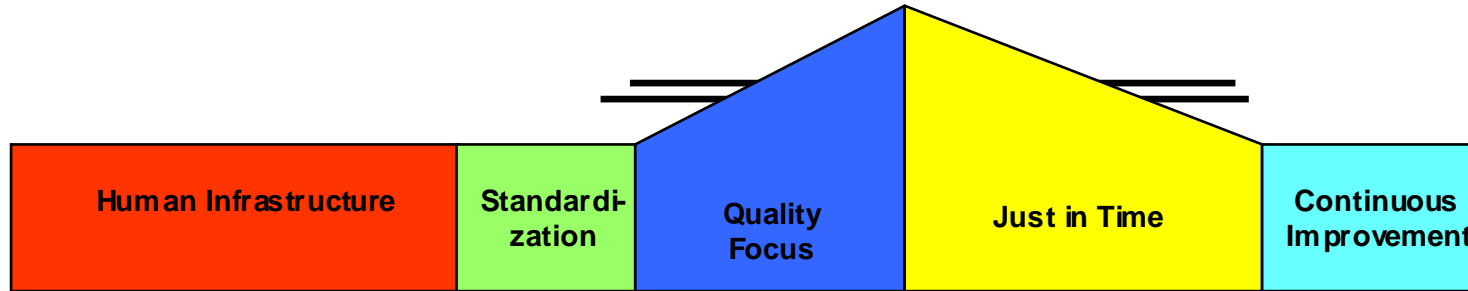
VISION: CUSTOMER PULLS ASSEMBLY, ASSEMBLY PULLS PLANT AND SUPPLIER



Just in Sequence Assembly

- program smoothing
- production in customer cycle time
- one Piece Flow
- pull-principle
- stable processes

DCPS WORKS IN OUR PLANTS AND IN OUR OFFICES



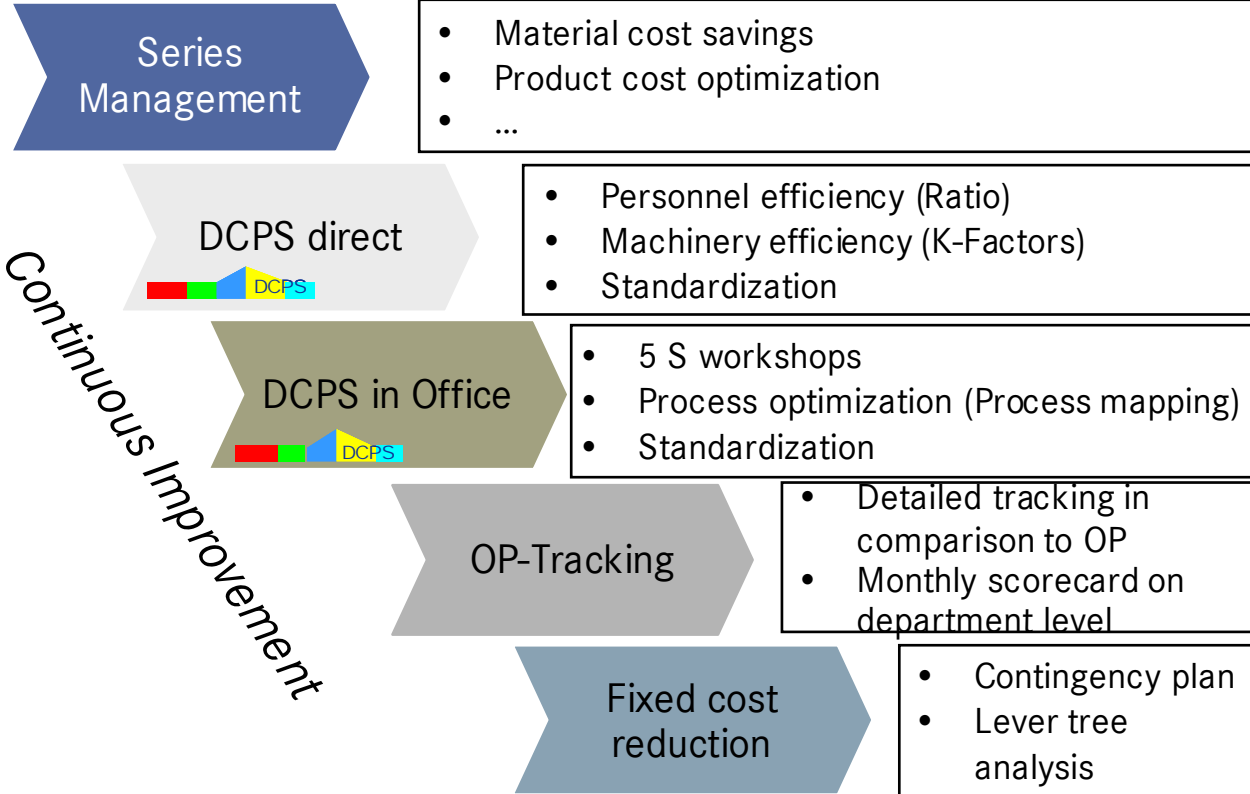
**Efficiency increase in assembly & machining
Ratio implementation !**

More than 200
Workshops per
year



**Efficiency increase in indirect Processes
- 10 %/+ 5 % ratio implementation !**

DIFFERENT TOOLS AND METHODS SUPPORT THE CONTINUOUS IMPROVEMENT PROCESS IMPLEMENTATION & CONTROL



Control levers

- SCOT
- Series Mgm. report
- DCPS internal & external audit
- Harbour audit
- DCPS audit
- Headcount tracking
- SCOT
- Profitability in downturn

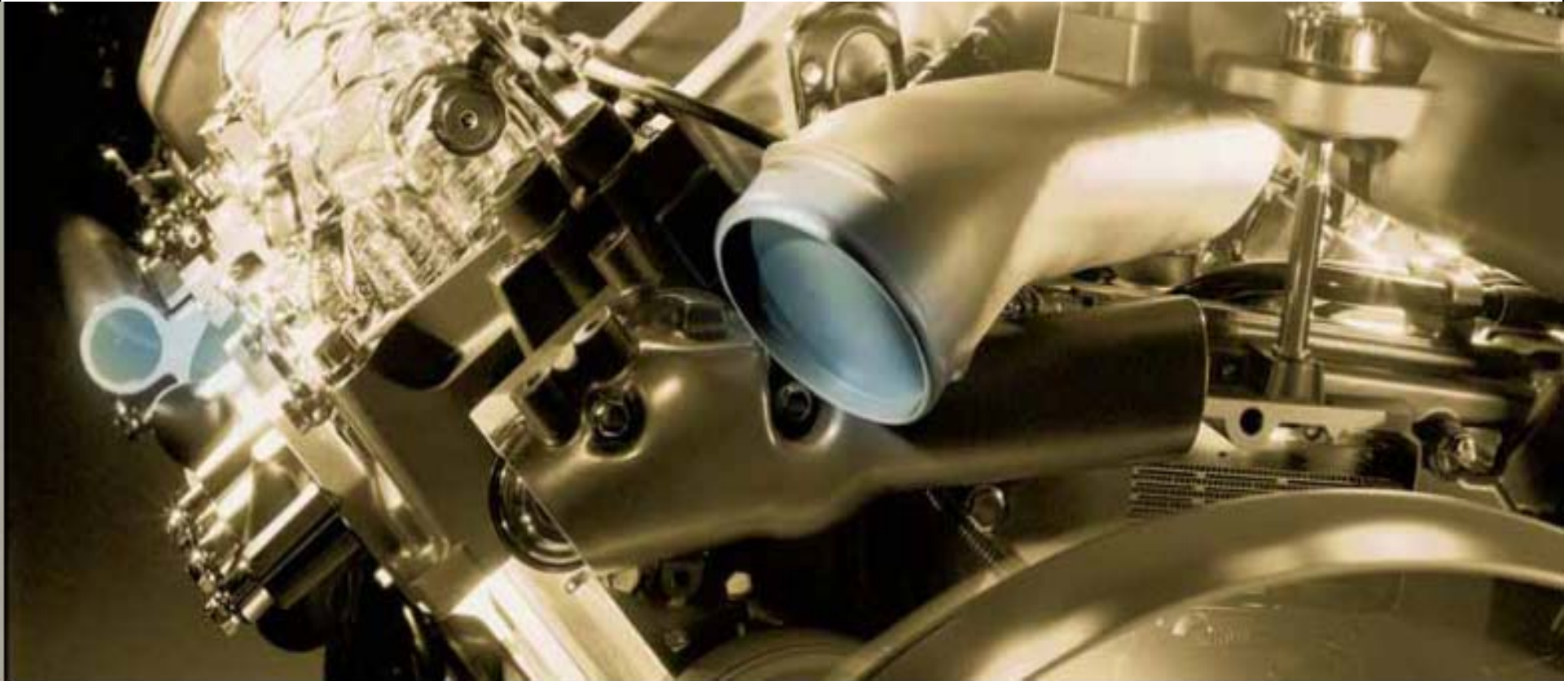
Operational Excellence
 Operations **Engines Trucks**

SCHEDULE FOR PLANT VISITS & PRODUCT EXPERIENCE

Duration (accumulated)	Group 1 Efficiency	Group 2 Technology	Group 3 Reliable Products	Group 4 No. 1 in Safety
14:50	Plant Visit HDEP (60 min)	Plant Visit Foundry (60 min)	Product Experience (30 min)	Safety Truck (30 min)
15:20			Safety Truck (30 min)	Product Experience (30 min)
15:50	Safety Truck (30 min)	Product Experience (30 min)	Plant Visit HDEP (60 min)	Plant Visit Foundry (60 min)
16:20	Product Experience (30 min)	Safety Truck (30 min)		



Thank you !



Mercedes-Benz

Trucks you can trust

Motoren aus Mannheim – Werte leben, Zukunft gestalten

DISCLAIMER

This presentation contains forward-looking statements that reflect management's current views with respect to future events. The words "anticipate," "assume," "believe," "estimate," "expect," "intend," "may," "plan," "project" and "should" and similar expressions identify forward-looking statements. Such statements are subject to risks and uncertainties, including, but not limited to: an economic downturn in Europe or North America; changes in currency exchange rates, interest rates and in raw material prices; introduction of competing products; increased sales incentives; the effective implementation of our new management model, and the CORE program, including the new business model for smart, at the Mercedes Car Group; renewed pressure to reduce costs in light of restructuring plans announced by our major competitors in NAFTA; the ability of the Chrysler Group to reduce dealer inventories with current incentive programs and respond to a shift in market demand for smaller, more fuel efficient vehicles; lower profit contributions by EADS due to delays in deliveries of the Airbus A380; disruption of production or vehicle deliveries, resulting from shortages, labor strikes or supplier insolvencies; the resolution of pending governmental investigations; and decline in resale prices of used vehicles. If any of these or other risks and uncertainties occur (some of which are described under the heading "Risk Report" in DaimlerChrysler's most recent Annual Report and under the heading "Risk Factors" in DaimlerChrysler's most recent Annual Report on Form 20-F filed with the Securities and Exchange Commission), or if the assumptions underlying any of these statements prove incorrect, then actual results may be materially different from those expressed or implied by such statements. We do not intend or assume any obligation to update any forward-looking statement, which speaks only as of the date on which it is made.